

This technical diagram illustrates the assembly of a portable engine unit. The main assembly is shown in an exploded view, with components numbered 1 through 54. The engine block (1) is the central component, surrounded by various mounting brackets, bolts, and a fuel line (22). A separate inset shows a detailed view of a mounting bracket (34A) with its associated hardware (51, 52, 53, 54). The diagram includes Japanese text indicating the assembly date: "2010年5月~" (May 2010~) and "~2010年4月" (~April 2010). A reference to "Fig.1の19へ接続" (Connect to 19 of Fig.1) is provided for the fuel line. The diagram is labeled "Fig.1" in the bottom right corner.