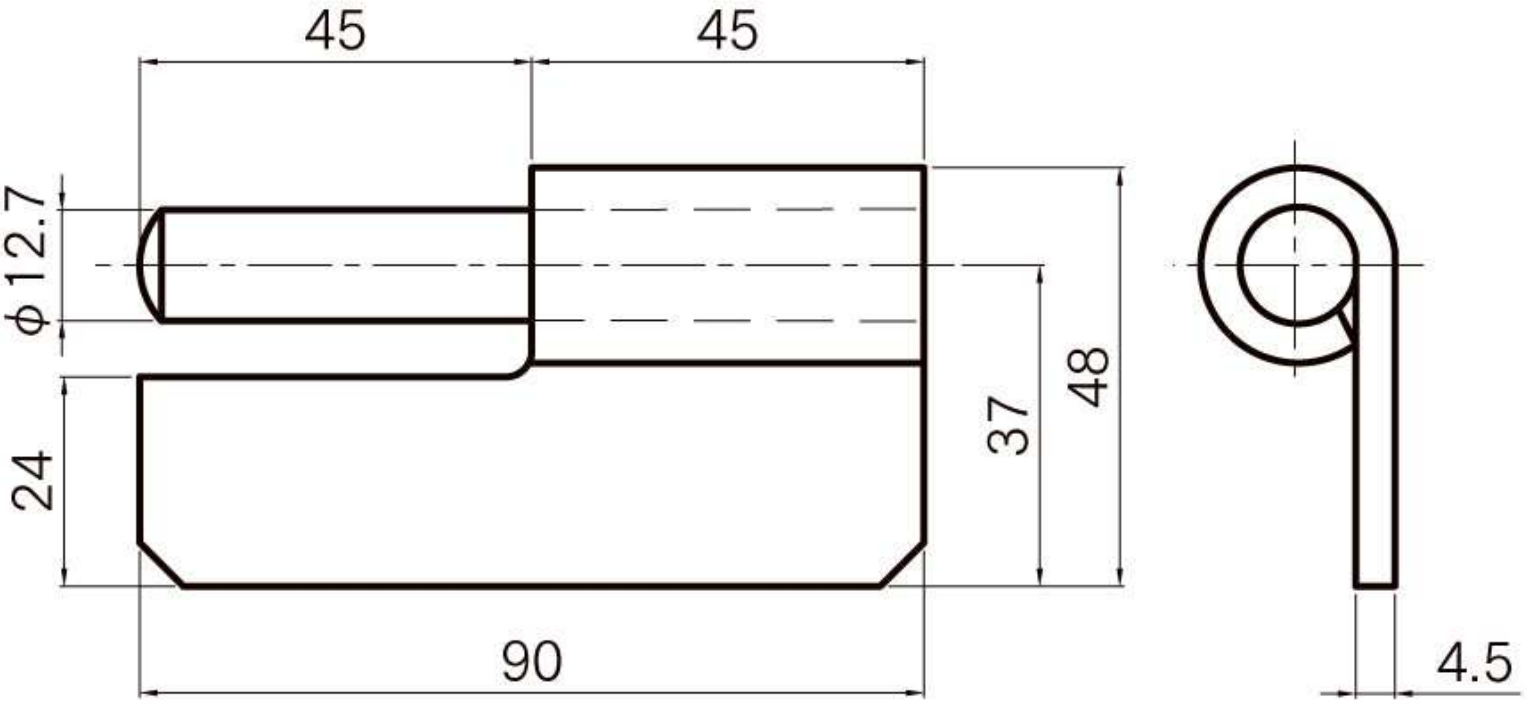
45
45
φ12.7
24
37
48
90
4.5