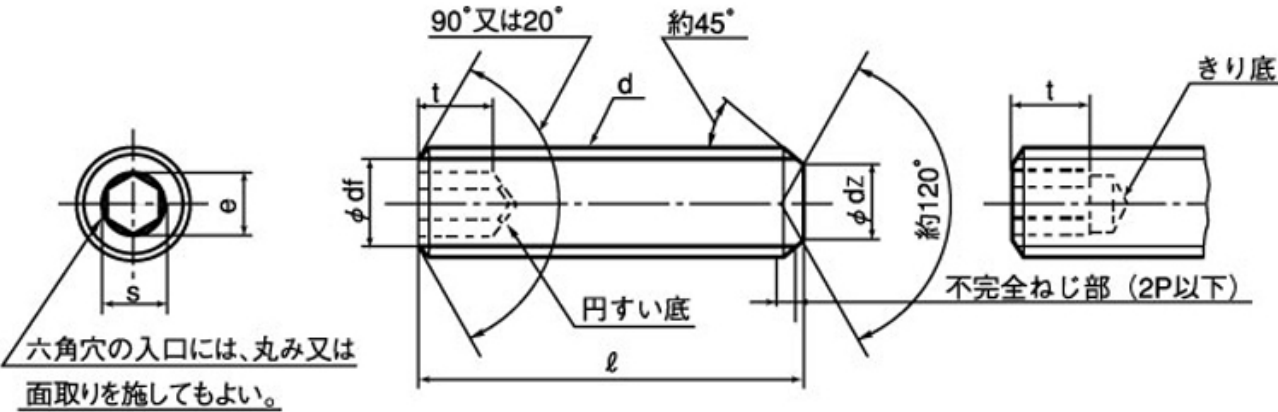


図面／規格  
【H S（くぼみ先—細目）】



[単位：mm]

| ねじの呼び (d) |           | M3       | M4    | M5    | M6    | M8    | M10   | M12   | M14   | M16   | M20    | M24    |      |
|-----------|-----------|----------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|------|
| ピッチ       |           | 0.35     | 0.5   | 0.5   | 0.75  | 1.0   | 1.25  | 1.25  | 1.5   | 1.5   | 1.5    | 2.0    |      |
| dz        | 最大 (基準寸法) | 1.4      | 2.0   | 2.5   | 3.0   | 5.0   | 6.0   | 8.0   | 9.0   | 10.0  | 14.0   | 16.0   |      |
|           | 最小        | 1.15     | 1.75  | 2.25  | 2.75  | 4.7   | 5.7   | 7.64  | 8.64  | 9.64  | 13.75  | 15.57  |      |
| df        | 約         | ほぼおねじの谷径 |       |       |       |       |       |       |       |       |        |        |      |
| e         | 最小        | 1.73     | 2.30  | 2.87  | 3.44  | 4.58  | 5.72  | 6.86  | 6.86  | 9.15  | 11.43  | 13.72  |      |
| s         | 呼び (基準寸法) | 1.5      | 2.0   | 2.5   | 3.0   | 4.0   | 5.0   | 6.0   | 6.0   | 8.0   | 10.0   | 12.0   |      |
|           | 最大 (基準寸法) | 1.545    | 2.045 | 2.560 | 3.071 | 4.084 | 5.084 | 6.095 | 6.095 | 8.115 | 10.115 | 12.142 |      |
|           | 最小        | 1.520    | 2.020 | 2.520 | 3.020 | 4.020 | 5.020 | 6.020 | 6.020 | 8.025 | 10.025 | 12.032 |      |
| t         | 最小        | 1 欄      | 1.2   | 1.5   | 2.0   | 2.0   | 3.0   | 4.0   | 4.8   | 4.8   | 6.4    | 8.0    | 10.0 |
|           |           | 2 欄      | 2.0   | 2.5   | 3.0   | 3.5   | 5.0   | 6.0   | 8.0   | 8.0   | 10.0   | 12.0   | 15.0 |