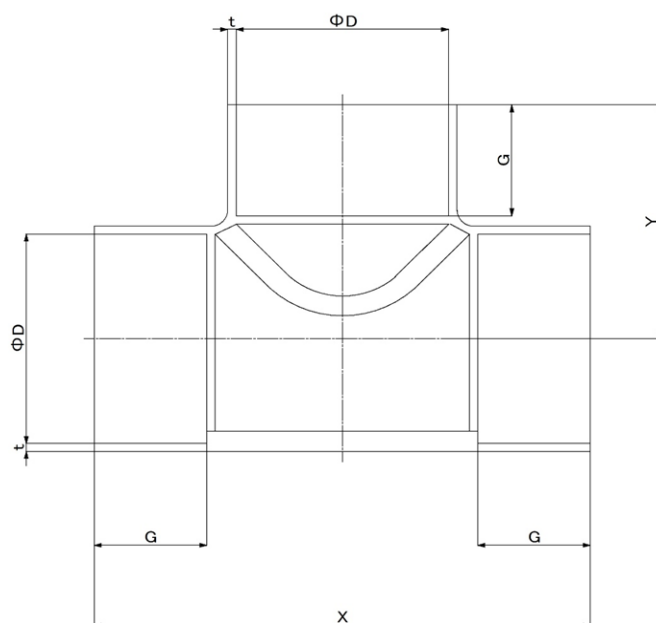




| 接合銅管基準<br>外径(mm) | 接合部内径<br>(mm) |       | 各 部 寸 法<br>(mm) |      |      |      |      |        |
|------------------|---------------|-------|-----------------|------|------|------|------|--------|
|                  |               |       | G. min          | X    |      | Y    |      | t .Min |
|                  |               |       |                 | 基準値  | 公差   | 基準値  | 公差   |        |
| φ D              | 最小値           | 最大値   |                 |      |      |      |      |        |
| 6.35             | 6.42          | 6.50  | 6.4             | 27.5 | ±1.5 | 13   | ±1.0 | 0.5    |
| 9.52             | 9.58          | 9.68  | 8               | 37   | ±1.5 | 17   | ±1.0 | 0.6    |
| 12.7             | 12.75         | 12.85 | 9.7             | 40.5 | ±1.5 | 20.5 | ±1.0 | 0.7    |
| 15.88            | 15.93         | 16.03 | 12.7            | 47   | ±1.5 | 23.5 | ±1.0 | 0.8    |
| 19.05            | 19.1          | 19.2  | 15              | 59   | ±1.0 | 30   | ±1.0 | 0.8    |
| 22.22            | 22.28         | 22.38 | 17              | 66   | ±1.0 | 33   | ±1.0 | 0.9    |
| 25.4             | 25.52         | 25.6  | 21              | 78   | ±1.0 | 39   | ±1.0 | 0.95   |
| 28.58            | 28.65         | 28.75 | 23.1            | 82   | ±1.5 | 40.5 | ±1.5 | 1.0    |
| 31.75            | 31.89         | 31.97 | 21              | 84   | ±1.0 | 43   | ±1.0 | 1.1    |
| 34.92            | 35            | 35.1  | 24              | 94   | ±1.2 | 47   | ±1.2 | 1.2    |
| 38.1             | 38.26         | 38.36 | 24              | 98   | ±1.2 | 49   | ±1.2 | 1.35   |
| 41.28            | 41.35         | 41.48 | 27              | 107  | ±1.2 | 53.5 | ±1.2 | 1.3    |
| 44.45            | 44.63         | 44.73 | 27              | 114  | ±1.2 | 57   | ±1.2 | 1.55   |
| 50.8             | 50.98         | 51.08 | 33.1            | 130  | ±1.2 | 63   | ±1.2 | 1.5    |

| 記号 | 品名                     | 図番 | 材質     | 寸法 | 備考 |
|----|------------------------|----|--------|----|----|
| 1  | りん脱酸銅                  |    | C1220T |    |    |
| 2  | JIS H3401・JIS B8607 準拠 |    |        |    |    |

|         |  |  |      |
|---------|--|--|------|
| 尺度 Free |  |  | ティーズ |
|         |  |  |      |
|         |  |  |      |