

AICrNコート超硬ロングネックボールエンドミル ワーク勾配角に対する実有効長(mm)

注文コード	品番	先端 R	首下長 L1(mm)	シャンク径 d(φmm)	ワーク勾配角に対する実有効長(mm)				
					30'	1°	1°30'	2°	3°
63387528	CRNBEM-0.1-2.5-4	0.1	2.5	4	2.61	2.72	2.83	2.94	3.16
63387537	CRNBEM-0.25-4-4	0.25	4	4	4.17	4.35	4.52	4.7	5.05
63387546	CRNBEM-0.25-5-4	0.25	5	4	5.22	5.44	5.66	5.88	6.32
63387555	CRNBEM-0.25-8-4	0.25	8	4	8.35	8.7	9.05	9.41	10.11
63387564	CRNBEM-0.25-8-6	0.25	8	6	8.22	8.44	8.67	8.89	9.34
63387573	CRNBEM-0.3-6-4	0.3	6	4	6.26	6.52	6.79	7.05	7.58
63387582	CRNBEM-0.5-5-4	0.5	5	4	5.22	5.44	5.66	5.88	6.32
63387598	CRNBEM-0.5-6-4	0.5	6	4	6.26	6.52	6.79	7.05	7.58
63387607	CRNBEM-0.5-8-4	0.5	8	4	8.35	8.7	9.05	9.41	10.11
63387616	CRNBEM-0.5-10-4	0.5	10	4	10.44	10.88	11.32	11.76	12.64
63387625	CRNBEM-0.5-12-4	0.5	12	4	12.52	13.05	13.58	14.11	15.17
63387634	CRNBEM-0.5-12-6	0.5	12	6	12.33	12.67	13	13.34	14.01
63387643	CRNBEM-0.5-14-4	0.5	14	4	14.61	15.23	15.85	16.46	17.7
63387652	CRNBEM-0.5-16-4	0.5	16	4	16.7	17.41	18.11	18.82	20.23
63387668	CRNBEM-0.5-16-6	0.5	16	6	16.44	16.89	17.34	17.79	18.68
63387677	CRNBEM-0.5-18-4	0.5	18	4	18.79	19.58	20.38	21.17	22.76
63387686	CRNBEM-0.5-20-4	0.5	20	4	20.88	21.76	22.64	23.52	25.29
63387695	CRNBEM-0.5-20-6	0.5	20	6	20.56	21.12	21.68	22.24	23.36
63387704	CRNBEM-0.5-22-6	0.5	22	6	22.96	23.93	24.9	25.87	27.82
63387713	CRNBEM-1-10-4	1	10	4	10.44	10.88	11.32	11.76	12.64
63387722	CRNBEM-1-12-4	1	12	4	12.52	13.05	13.58	14.11	15.17
63387738	CRNBEM-1-16-4	1	16	4	16.7	17.41	18.11	18.82	20.23
63387747	CRNBEM-1-18-4	1	18	4	18.79	19.58	20.38	21.17	22.76
63387756	CRNBEM-1-20-4	1	20	4	20.88	21.76	22.64	23.52	25.29
63387765	CRNBEM-1-20-6	1	20	6	20.56	21.12	21.68	22.24	23.36
63387774	CRNBEM-1-25-4	1	25	4	26.1	27.2	28.3	29.4	-
63387783	CRNBEM-1-25-6	1	25	6	25.7	26.4	27.1	27.8	29.2
63387792	CRNBEM-1-30-4	1	30	4	31.32	32.64	33.96	35.29	-
63387808	CRNBEM-1-30-6	1	30	6	30.84	31.68	32.52	33.36	35.04
63387817	CRNBEM-1-35-6	1	35	6	35.98	36.96	37.94	38.92	40.88
63387826	CRNBEM-1.5-20-6	1.5	20	6	20.88	21.76	22.64	23.52	25.29
63387835	CRNBEM-1.5-25-6	1.5	25	6	26.1	27.2	28.3	29.4	31.61
63387844	CRNBEM-1.5-30-6	1.5	30	6	31.32	32.64	33.96	35.29	37.93
63387853	CRNBEM-1.5-35-6	1.5	35	6	36.54	38.08	39.62	41.17	-
63387862	CRNBEM-1.5-40-6	1.5	40	6	41.76	43.52	45.29	47.05	-
63387878	CRNBEM-2-10-6	2	10	6	10.44	10.88	11.32	11.76	12.64
63387887	CRNBEM-2-25-6	2	25	6	26.1	27.2	28.3	29.4	-
63387896	CRNBEM-2-30-6	2	30	6	31.32	32.64	33.96	35.29	-
63387905	CRNBEM-2-35-6	2	35	6	36.54	38.08	39.62	-	-
63387914	CRNBEM-3-50-6	3	50	6	-	-	-	-	-

※ワーク勾配角に対する実有効長(mm)は、あくまでも目安です。加工前に必ず実寸を測定してください。